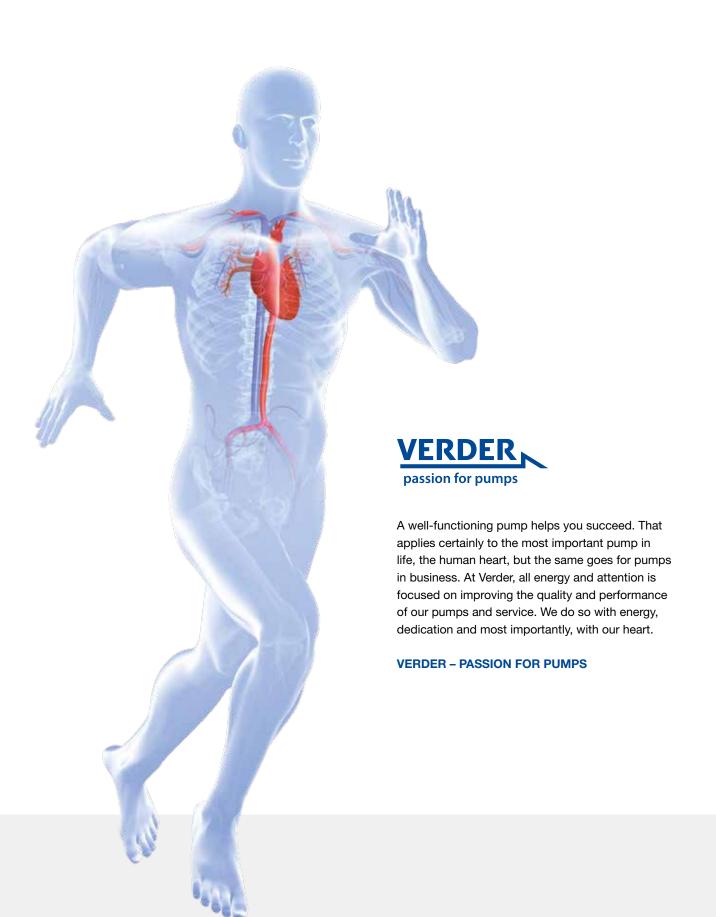




- ✓ Large selection
- ✓ Best quality
- ✓ Highest standards





PACKO HYGIENIC

| | | Rotary lobe pumps | | |
|---------------------------|--|---|--|--|
| | ZL | ТР | zw | |
| | | | | |
| Max. flow rate [l/min] | 1.670 | 1.141 | 250 | |
| Max. pressure [bar] | 20 | 15 | 6 | |
| Surface roughness Ra [µm] | < 0,6 | < 0,6 | < 0,6 | |
| Rotor types | Single-Wing Bi-Wing Tri-Lobe / Bi-Lobe Heli-Lobe Multilobe | Tri-Lobe | Elastomer-Heli-Lobe | |
| Connection versions | DIN 11851 Flange (ANSI / DIN) rectangular inlet SMS RJT | DIN 11851 Flange (ANSI / DIN) rectangular inlet SMS | DIN 11851 Flange (ANSI / DIN) Tri-Clamp SMS RJT | |
| Options | Heating jacket Relief valve Stainless steel gear housing ATEX Flushed GLRD Double-acting GLRD O-ring seal Double O-ring seal Triple lip seal | Heating jacket Relief valve ATEX Options on request | Stainless steel gear housing Double-acting GLRD Triple lip seal | |
| Certificates | 3A Material 3.1 FDA Performance Test 1935/2004 EHEDG | 3A Material 3.1 FDA Performance test 1935/2004 | 3A Material 3.1 FDA Performance test 1935/2004 | |
| Standard configuration | Stainless steel 316L Bi-wing Single-acting GLRD (SiC/SiC/EPDM) DIN 11851 connections Cast iron gear housing | 316L stainless steel Tri-lobe Single-acting GLRD (SiC/SiC/EPDM) DIN 11851 connections Cast iron gear housing | 316L stainless steel Elastomer heli-lobe Single-acting GLRD (SiC/SiC/EPDM DIN 11851 connections Cast iron gear housing | |

ROTORS

For rotary lobe pumps, circumferential piston twin screw pumps

The large selection of rotor types makes it possible to find the perfect fit for your application.

| | BI-WING SINGLE-WING | TRI LOBE | MULTI LOBE | |
|-----------------|------------------------|-------------|---------------|--|
| | Ox 1 | | The Sales | |
| Low pulsation | o | + | + | |
| NPSH | o | + | + | |
| Solids handling | + + | + | o | |
| CIP feed pump | + | + | + | |
| Low noise | o | o | 0 | |
| Pressure | + | + | ++ | |

+++ excellent

++ very good

+ good

O satisfactory

PACKO ROTARY **PUMPS**

Packo's range of rotary lobe pumps in the state of the art in its specific applic configurations to suit your specific app



Unique Sealing concept

Front-accessible seals allow for faster maintenance, easier cleaning and shorter downtime. All sealing options, such as O-ring seals, PTFE lip seals, flushed seals, are designed for quick and easy conversion

Optimised Cleaning

Short flushing paths enable perfect CIP results.

Range of rotors & connections

The wide range of rotor types and connections makes it possible to achieve a perfect fit for the application.

Stainless steel gear housing

As an option, the gear housing can be made from precision-cast stainless steel, providing a paint-free, rust-free surface with long durability and thus increasing quality and service life.

ZL SERIES





Pumps with heat jacket

Designed for products that require temperature control, such as sugar solutions, chocolate, syrup and brewer's yeast. Available for pump head cover and housing.



Rectangular inlet

An extended rectangular inlet makes it possible to pump highly viscous fluids such as semi-solid pastes or mixtures with semi-solid particles.

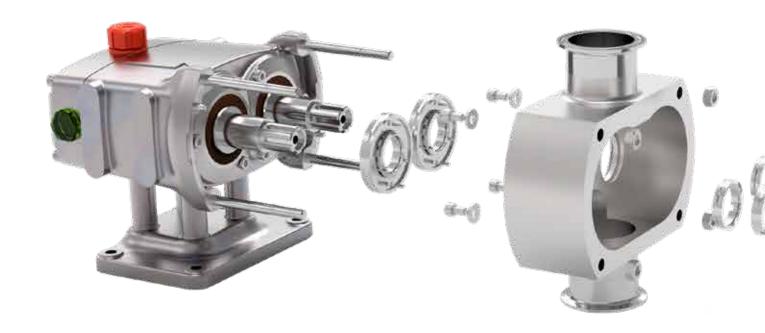
PACKO ROTARY TRUCK PUMPS



- The TP series has been developed for use on tankers. It provides high capacity and pressure for both low and high-viscosity fluids, enabling faster loading and unloading.
- Hygienic due to a specially profiled sealing system, Ra <0.6 μm surface finish and minimal dead space in the sealing area.
- Parts in contact with fluids are made of 316L stainless steel.
- Front-accessible seals allow for easier and faster maintenance, without having to dismantle the pump housing.
- TP pumps have a lightweight housing, high efficiency and, compared to other tanker pumps, save fuel.
- Hollow shafts enable direct-coupled SAE B or C hydraulic flange motors as an alternative to standard PTO shafts.

| Model | liter/ rev | Max pressure (bar) | Connection (mm) | Weight (kg) | Max speed (rpm) |
|--------|---------------|--------------------------|-----------------|----------------|-----------------------|
| TP/220 | 0.78 | 15 | 50 | 77 | 700 |
| TP/230 | 1.07 | 10 | 76 | 83 | 700 |
| TP/330 | 1.16 | 12 | 76 | 53 | 700 |
| TP/340 | 1.63 | 8 | 100 | 60 | 700 |

PACKO PHARMACEUTI



ZLC SERIES

- The new ZLC series has been especially designed for applications in the pharmaceutical industry. All parts in contact with fluids are made of 316L stainless steel (optionally 1.4435), have surface roughness of Ra <0.4 μm and are electropolished to meet the stringent requirements of the industry.
- The specially adapted pump head, in combination with its vertical alignment, facilitates complete residual drainage.
- All current certificates applicable to the pharmaceutical industry are obtainable (e.g. FDA, USP class VI, material certificate 3.1, etc.).
- The wide range of rotor types and connections makes it possible to achieve the perfect fit for the application.

PACKO CIRCUMI PISTON PUMPS

Packo's new ZP series has been developed on the basis of Packo's proven experience and accumulated knowledge in the field of hygienic pumps. The front-accessible sealing system makes the ZP series CIP-capable and compliant with the

strictest hygiene standards.



Non-Galling Stainless steel rotor

Rotors are made from nickel-based 'non-corrosive' non-galling stainless steel. steel, The narrow gap dimensions together with the rotor geometry ensure a long sealing distance between the pump inlet and outlet. This results in low slip (optional: stainless steel rotors).

Optimised Cleaning

The front-accessible seals allow for better cleanability. In addition, they can also be replaced without having to dismantle the housing, thus reducing downtime.

Easy Adjustment

Compared to other major circumferential piston pump manufacturers, the dimensioning of the piston clearance, which is adjusted by means of stainless steel discs between the gear and housing, can be carried out effortlessly.

Stainless steel gear housing

As an option, the gear housing can be made from precision-cast stainless providing a paint-free, rust-free surface with long durability and thereby increasing quality and service life.

ZP SERIES



- The ZP series is hydraulically and dimensionally comparable to the Waukesha U2 series.
- The compact sealing system results in a shorter shaft overhang compared to other well-known circumferential piston pump manufacturers. It is a key feature that enables quiet operation, even at high pressure.
- → A variety of sealing options allow for rapid adaptation to changing operating conditions, including mechanical seals, lip seals and O-ring seals.
- Two keys on each rotor enable smooth operation at high output pressure or external vibration.
- The oil-bath lubrication is more efficient than grease lubrication.
- A variety of connection options are available, including SMS, RJT, DIN, ISO, Tri-Clamp and flanges.
- A heating jacket is available for the front housing cover and pump housing.

| Model | Liter/ rev | Max pressure (bar) | Connection (mm) | Max speed (rpm) |
|--------|---------------|--------------------------|-----------------|-----------------------|
| ZP/015 | 0.063 | 15 | 38 | 800 |
| ZP/018 | 0.12 | 12 | 38 | 800 |
| ZP/030 | 0.26 | 10 | 50 | 700 |
| ZP/060 | 0.74 | 15 | 63 | 600 |
| ZP/130 | 1.18 | 08 | 76 | 600 |

TWIN SCREW PL

Packo's ZS twin screw pumps are the r hygienic processes as well as the lobe them. For this reason, these pumps hav number of advantages over convention



Optimised housing

The housing has large radii, which means that there are no dead spaces at the pump outlet. This greatly benefits both operation (smoother flow rates) and cleaning.

Quick and easy maintenance

The sealing system allows seals to be changed from the front without having to remove the pump from the system. The design enables faster and easier maintenance.

High energy efficiency

The ZS gear assembly contains double angular ball bearings, which allow high speeds with lower heat development. This design is already used successfully in our rotary lobe pumps.

ZS SERIES

Unique - Smart - Innovative!

Packo has combined its lengthy experience in rotary lobe and centrifugal pumps to develop a range of twin screw pumps, which combine the benefits of both products.







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